

Structure and Magnetic Studies of Gadolinium Doped M-type Barium Hexagonal Ferrite

Kaimin Su¹, Kai Yuan¹, Zeping Guo^{1,*}, Yun He^{2,*}

¹College of Physics and Technology, Guangxi Normal University, Guilin 541004, China.

²Guangxi Key Laboratory of Nuclear Physics and Nuclear Technology, Guangxi Normal University, Guilin 541004, China.

*corresponding author

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Abstract: The sol-gel self-propagation method was used to dope different kinds of Gd ions on M-type Ba_{1-x}Gd_xFe₁₂O₁₉ ferrite. The results of XRD showed that the samples are magneto-plumbite type ferrite, lattice parameter decreases gradually with Gd³⁺ ions concentration increasing, the crystal axis ratio c/a ranges from 3.9374 to 3.9772. The FT-IR analysis showed that in the vicinity of 587cm⁻¹, 545cm⁻¹ and 437cm⁻¹, three obvious characteristics of M ferrite appear, indicating the samples are single phase magnetoplumbite structure. The VSM analysis showed that the specific saturation magnetization the remanence magnetization of samples decreased with Gd³⁺ ions concentration increasing, but the coercivity increased with Gd³⁺ ions concentration increasing. The SEM analysis showed that particle sizes were uniform and good dispersion, the particle size was 180nm with Gd³⁺ ions concentration increasing, and all the samples belong to the nanoparticles.

1. Introduction

Since the advent of permanent ferrites, people have been striving for high-performance products. Through more than 50 years of research and development, the various magnetic parameters of the hard ferrite can be improved to a considerable extent by various process parameters of the improved production of hard ferrite, but the difference from the theoretical value is still relatively large^[1-4]. Therefore, people have chosen a new method, which is the ion substitution technology to improve the magnetic properties of hard ferrite. Therefore, the use of ion substitution technology to improve the magnetic properties of permanent ferrite has become an effective way to improve the performance of permanent ferrite materials. Many reports have recently shown that rare earth (Re) substituted M hexaferrites have improved magnetic properties^[5-6]. The improvement is largely associated with the increase of both magnetocrystalline anisotropy and coercive field and magnetization observed in La-doped strontium hexaferrites. Wang et al.^[7] and Lechevallier et al.^[8] reported the substitution of Sm ions giving fine M ferrite powders resulting in increases in coercive field. In this paper, the sol-gel self-propagation method was used to dope different kinds of Gd ions on M-type BaFe₁₂O₁₉ ferrite, and the effect of Gd ion substitution on the microstructure and magnetic properties of barium ferrite was studied.

2. Experiment Section and Synthesis

$\text{Ba}_{1-x}\text{Gd}_x\text{Fe}_{12}\text{O}_{19}$ ($x=0.00, 0.05, 0.10, 0.15, 0.20, 0.25$) nanoparticles were prepared by a sol-gel auto-combustion method. The XRD, FT-IR, SEM and VSM were used to investigate the microstructure and magnetic properties of $\text{Ba}_{1-x}\text{Gd}_x\text{Fe}_{12}\text{O}_{19}$.

3. Results and Discussion

3.1. XRD Patterns and Structures Analysis

Figure 1 is a diffraction pattern of the phase composition of the sample by X-ray diffractometry (XRD). It can be seen that the diffraction peaks of the obtained crystals are very sharp, indicating that the crystal growth in the sample is relatively complete. After comparison with the M-type ferrite standard X-ray diffraction card (PDF #27-1029), it was found that the main crystal phase in the sample was consistent with the crystal phase of the hexagonal $\text{BaFe}_{12}\text{O}_{19}$ (BaM) ferrite^[9-11]. When the doping amount exceeds a certain value ($x>0.15$), the $\alpha\text{-Fe}_2\text{O}_3$ heterophase appears at about 33 to 34 degrees. According to the Scherrer formula, the average grain size of the prepared barium ferrite is around 50 nm.

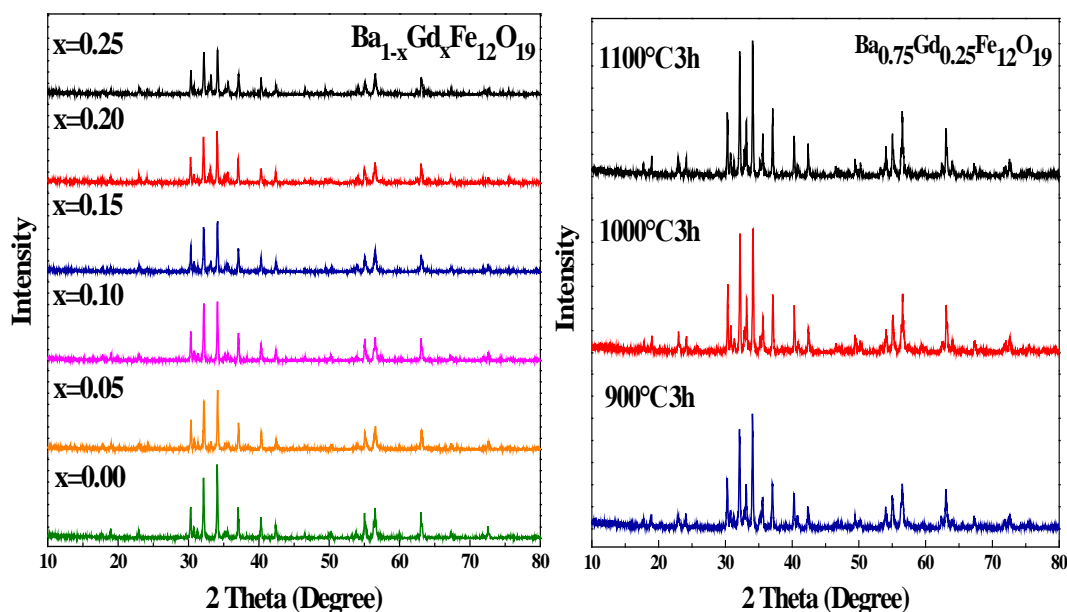


Figure 1: XRD of $\text{Ba}_{1-x}\text{Gd}_x\text{Fe}_{12}\text{O}_{19}$.

Figure 2: XRD of $\text{Ba}_{0.75}\text{Gd}_{0.25}\text{Fe}_{12}\text{O}_{19}$.

Figures 2, 3 and 4 shows XRD of $\text{Ba}_{0.75}\text{Gd}_{0.25}\text{Fe}_{12}\text{O}_{19}$, $\text{Ba}_{0.85}\text{Gd}_{0.15}\text{Fe}_{12}\text{O}_{19}$, $\text{Ba}_{0.95}\text{Gd}_{0.05}\text{Fe}_{12}\text{O}_{19}$ samples respectively treated at 900~1100°C for 3h. Compared with the standard patterns given in International Centre for Diffraction Data (ICDD) files, the XRD patterns all exhibit Hexagonal structure of $\text{BaFe}_{12}\text{O}_{19}$ (BaM) (file no: JCPDS#27-1029). At the same time, one can observe that the crystallization of samples is more complete as the annealing temperature is increased, and the others are no marked changes. We can conclude that Hexagonal structure of $\text{Ba}_{1-x}\text{Gd}_x\text{Fe}_{12}\text{O}_{19}$ can be formed at 1000 °C and 1100 °C. Table 1 shows that the crystal lattice constant a of the $\text{Ba}_{1-x}\text{Gd}_x\text{Fe}_{12}\text{O}_{19}$ M type ferrite magnetic powder does not change significantly with the increase of the Gd^{3+} substitution amount, and the lattice constant c generally decreases. The reason for the decrease may be related to Gd^{3+} (0.0938nm). The ionic radius is related to the small ionic radius of

Ba²⁺ (0.135nm). In addition, the crystal axial ratio c/a decreases with the increase of Gd³⁺ substitution.

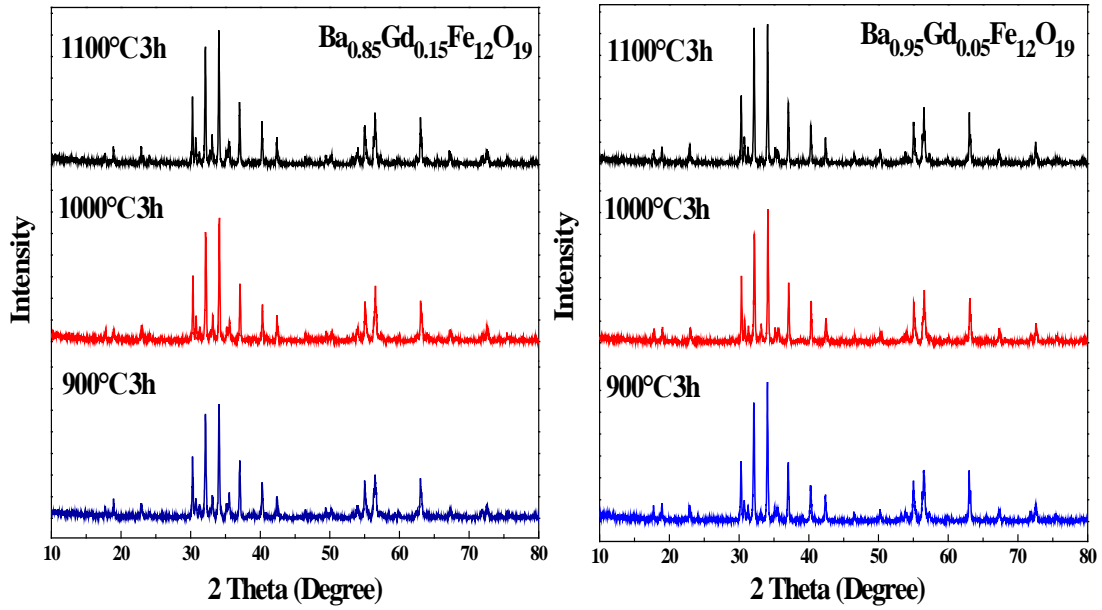


Figure 3: XRD of Ba_{0.85}Gd_{0.15}Fe₁₂O₁₉.

Figure 4: XRD of Ba_{0.95}Gd_{0.05}Fe₁₂O₁₉.

Table 1: XRD parameters of Ba_{1-x}Gd_xFe₁₂O₁₉ calcined at 1000°C for 3h.

Sample(x)	a (Å)	b(Å)	c(Å)	c/a
0.00	5.89401	5.89401	23.23718	3.9425
0.05	5.88855	5.88855	23.22009	3.9410
0.10	5.89183	5.89183	23.21580	3.9411
0.15	5.89255	5.89255	23.20749	3.9384
0.20	5.89446	5.89446	23.24437	3.9772
0.25	5.88933	5.88933	23.18898	3.9374

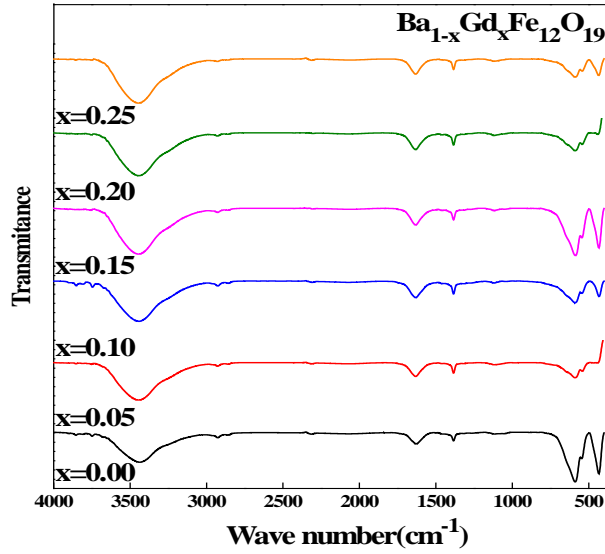


Figure 5: FT-IR of Ba_{1-x}Gd_xFe₁₂O₁₉.

Fig. 5 shows the FT-IR spectra of Ba_{1-x}Gd_xFe₁₂O₁₉ ($x=0.00, 0.05, 0.10, 0.15, 0.20, 0.25$) samples. In the spectra as there are two bands at 3400cm^{-1} and 1644cm^{-1} , respectively, which can be assigned to the vibrations of the liquid H₂O and the variable angle. And there are three bands at 587cm^{-1} , 545cm^{-1} and 437cm^{-1} which can be assigned to the vibrations of the group between Oxygen ion and metal ion in the Ba_{1-x}Gd_xFe₁₂O₁₉. They are character bands of the Hexagona structure of BaM ferrite. This result is consistent with the result of XRD. Compared with BaFe₁₂O₁₉, samples of Gd doped shows no obvious redshift and blueshift.

3.2. Magnetic property of particles

Figure 6 shows the hysteresis loops of the sample Ba_{1-x}Gd_xFe₁₂O₁₉ at room temperature. From the hysteresis loop diagram, we can see that the area around the hysteresis loop decreases with the increase of x , so the hysteresis loss is gradually decreasing. From Table 2, the area of hysteresis loop decreases with the increasing of the content of Gd³⁺, which shows that the hysteresis loss is gradually reduced. It can be seen that the residual magnetization shows a more obvious decreasing trend, while the coercivity shows a more obvious increasing trend. For hexagonal ferrites, because it is a single domain structure, the demagnetization process is the rotation process of domain magnetic moment, and the main factor affecting domain rotation is the magnetocrystalline anisotropic energy. The magnetocrystalline anisotropic field, coercivity depends on the magnetocrystalline anisotropy of a single ion. The magnetocrystalline anisotropy is related to the spin-orbit coupling (relativistic effect), and the coupling strength is related to the electron motion.

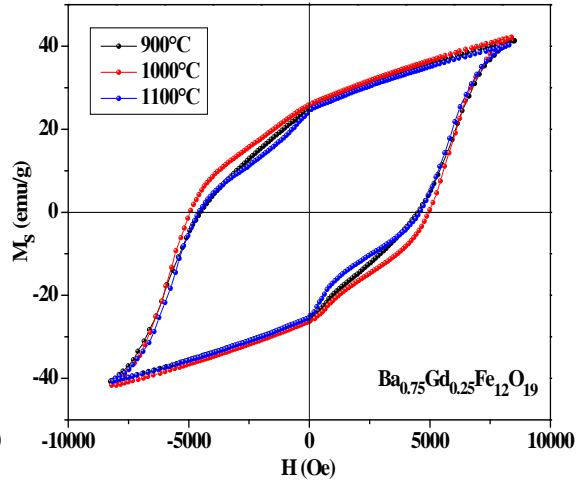
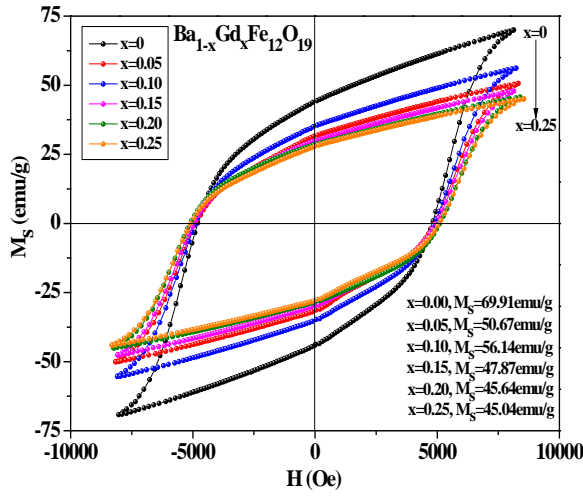


Figure 6: Hysteresis of Ba_{1-x}Gd_xFe₁₂O₁₉.

Figure 7: Hysteresis of Ba_{0.75}Gd_{0.25}Fe₁₂O₁₉.

Table 2: Magnetic parameters of Ba_{1-x}Gd_xFe₁₂O₁₉ calcined at 1000°C for 3h.

Sample(x)	M _s (emu/g)	M _r (emu/g)	H _c (Oe)
0.00	69.91	44.09	4799
0.05	50.67	31.67	4876
0.10	56.14	35.19	4886
0.15	47.87	29.85	4945
0.20	45.64	28.49	5109
0.25	45.04	27.89	5085

The orbital radius and the orbital quantum number are directly related. From Table 3, the saturation magnetization (M_s), the remanence (M_r) and the coercivity (H_c) of the samples all first increase then decrease with the increase of sintering temperature.

Table 3: Magnetic parameters of Ba_{0.75}Gd_{0.25}Fe₁₂O₁₉ calcined at 900°C~1100°C for 3h.

Temperature(°C)	M _s (emu/g)	M _r (emu/g)	H _c (Oe)
900	41.32	24.99	4510
1000	42.14	25.87	4646
1100	40.28	24.26	4580

Table 4: Magnetic parameters of Ba_{0.85}Gd_{0.15}Fe₁₂O₁₉ calcined at 900°C~1100°C for 3h.

Temperature(°C)	M _s (emu/g)	M _r (emu/g)	H _c (Oe)
900	50.90	31.13	4574
1000	50.67	31.67	4876
1100	52.22	32.38	4923

Table 5: Magnetic parameters of Ba_{0.95}Gd_{0.05}Fe₁₂O₁₉ calcined at 900°C~1100°C for 3h.

Temperature(°C)	M_s (emu/g)	M_r (emu/g)	H_c (Oe)
900	44.93	27.22	4663
1000	47.87	29.85	4945
1100	45.79	28.17	4933

From Table 4, the saturation magnetization (M_s), the remanence (M_r) and the coercivity (H_c) of the samples all first increase then decrease with the increase of sintering temperature. Fig.7 and Fig.8 show the hysteresis loops of $Ba_{0.75}Gd_{0.25}Fe_{12}O_{19}$ and $Ba_{0.85}Gd_{0.15}Fe_{12}O_{19}$ at room temperature at different calcination temperatures. From the hysteresis loop diagram, it can be seen that the area around the hysteresis loop does not change very much with the increase of calcination temperature, but it can also be seen that the area of the loop is the largest at 1000°C, so the hysteresis loss is the largest at 1000°C.

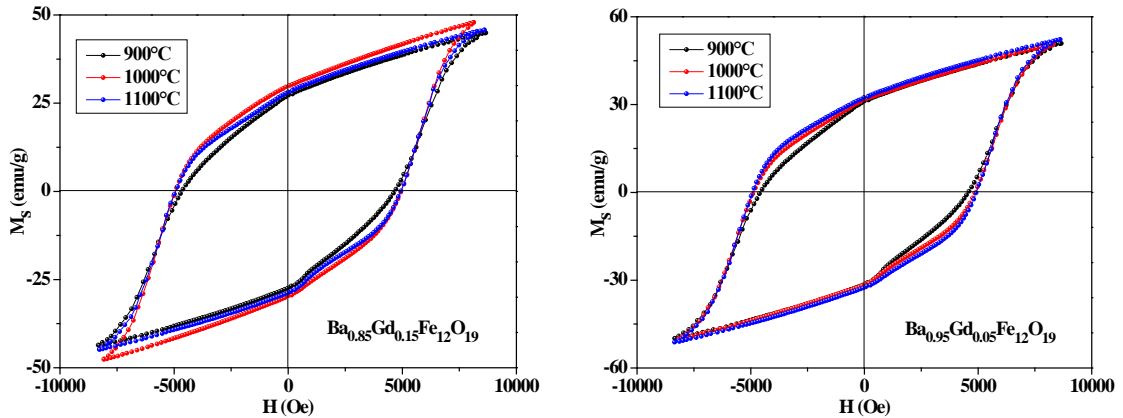


Figure 8: Hysteresis of $Ba_{0.85}Gd_{0.15}Fe_{12}O_{19}$. Figure 9: Hysteresis of $Ba_{0.95}Gd_{0.05}Fe_{12}O_{19}$.

Figure 9 shows the hysteresis loops of $Ba_{0.95}Gd_{0.05}Fe_{12}O_{19}$ at room temperature at different calcination temperatures. From the hysteresis loop diagram, it can be seen that the area around the hysteresis loop increases with the increase of calcination temperature. It can be seen that the area of the loop is the largest at 1100°C, so the hysteresis loss is the largest at 1100°C. From Table 5, the saturation magnetization (M_s), the remanence (M_r) and the coercivity (H_c) of the samples all gradually increase with the increase of sintering temperature.

3.3. Structures and Grain Size

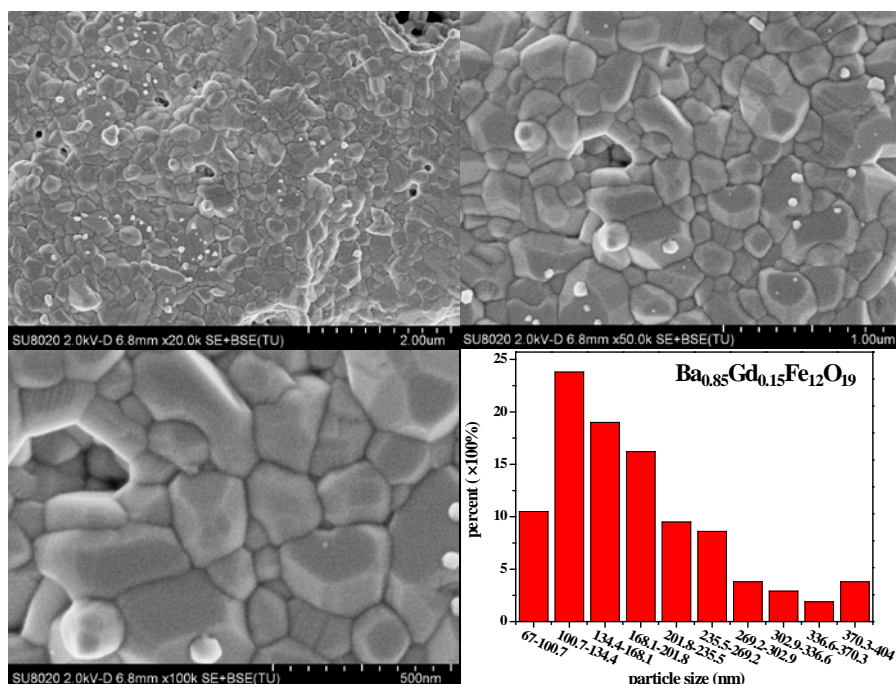


Figure 10: Size distribution of Ba_{0.85}Gd_{0.15}Fe₁₂O₁₉.

Fig.10 is the electron microscopic picture and size distribution histogram of Ba_{0.85}Gd_{0.15}Fe₁₂O₁₉. The grain size of sintered samples is relatively uniform, but there are a small number of unknown particles relative to BaFe₁₂O₁₉ samples, the average grain size is 180 nm, and the grain development is relatively adequate. From the size distribution histogram and statistical results, it can be seen that with the increase of Gd³⁺ ions, the grain size increases from 166 nm to 180 nm, and the grain size tends to increase. Scanning electron microscopy photographs show that the morphology of the samples has not changed significantly, indicating that the doping of Gd³⁺ ions has entered the lattice without changing the microstructure of barium ferrite.

4. Conclusion

In this paper, we compose a series of Gd³⁺ doped Barium Ferrite Ba_{1-x}Gd_xFe₁₂O₁₉ ($x=0.00$, 0.05 , 0.10 , 0.15 , 0.20 , 0.25) nano-particles via sol-gel auto-combustion method. The XRD analysis showed that the samples calcined at 1000°C for 3h are magnetoplumbite structure when x which symbolize the content of Gd is less than 0.10. But when x is larger than 0.10, the Impurity phase, α -Fe₂O₃, appear in 33 ~ 34 degrees. The lattice parameter decreased with Gd³⁺ ions concentration increasing. The results of infrared spectrum analysis are consistent with the results of XRD spectra, that the samples are single phase magnetoplumbite structure. The VSM analysis showed that the saturation magnetization of samples decreased with Gd³⁺ ions concentration increasing, but the coercivity increased with Gd³⁺ ions concentration increasing. And the saturation magnetization (M_s), the remanence (M_r) and the coercivity (H_c) of the samples all gradually increase with the increase of sintering temperature. The SEM analysis showed that particle sizes were uniform and good dispersion, the particle size increased with Gd³⁺ ions concentration increasing, and all the samples belong to the nanoparticles.

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